

## EFFECT OF REACTION TEMPERATURE ON SCHWERTMANNITE SYNTHESIS,

## FROM SIMULATED COPPER HEAP LEACH SOLUTIONS

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## ABSTRACT

The work here, examines the effects of the reaction temperatures (25°C and 65°C) and co-existing metal ions (Cu<sup>2+</sup> and Fe<sup>2+</sup>) on schwertmannite, synthesized from the simulated copper heap leach solutions. It is observed that, schwertmannite can be synthesized at both 25°C and 65°C, from all the experimental conditions, excepting for the solution containing 100 mM Fe<sup>2+</sup> at 65°C, as goethite is generated under these conditions. Schwertmannite products, synthesized at both temperatures have similar chemical compositions; however, they differ in surface characteristics. The specific surface area of the schwertmannite, synthesized at 65°C was much larger (147.4–176.9 m<sup>2</sup> g<sup>-1</sup>) than the specific surface area of the schwertmannite, synthesized at 25°C (14.1–21.4 m<sup>2</sup> g<sup>-1</sup>). The efficiency of As(V) removal from acidic aqueous solutions (pH 3-4), by the synthesized products were also investigated. The results showed that, the maximum As(V) sorption capacities of the schwertmannite, synthesized at 65°C was much higher (114-128 mg g<sup>-1</sup>) than the maximum sorption capacities of the schwertmannite synthesized at 25°C (17-23 mgg<sup>-1</sup>).

KEYWORDS: Schwertmannite; Temperature; Copper Heap Leach Solution & As(V) Sorption